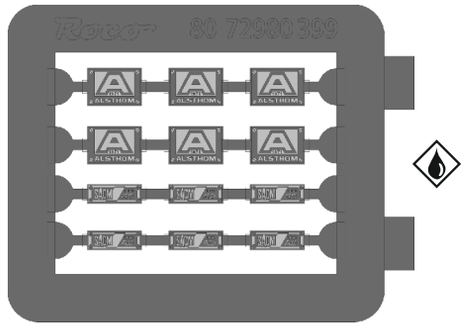
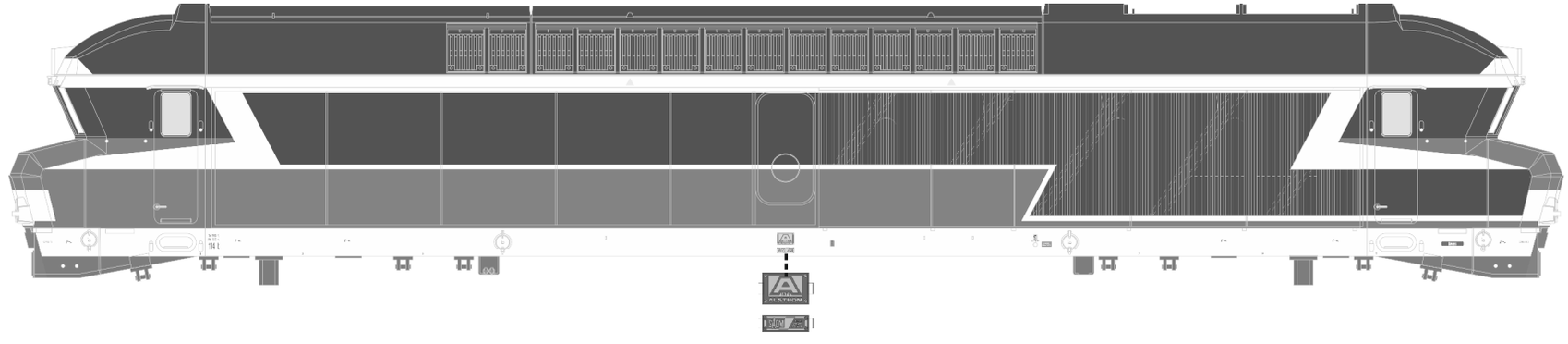
kleben
cement
coller